

## **Quick Installation Guide**

Always follow proper firearm safety practices and wear safety gear when servicing or handling any firearm.

Texas Weapon Systems is not responsible for your mishandling or improper use of a firearm.

# \*\*\* Assure the firearm is unloaded before servicing \*\*\*



- -Hammer
- -Punch 3/32"
- -Punch 1/4"+
- -Hex key wrench 9/64"
- -2 Small Wood Blocks



- -Trial fit TWS cover release button supplied with kit into rear trunnion.
- -On some weapons it may be necessary to lightly sand the bottom surface of the release button to obtain an optimal fit. Apply a drop of gun oil in trunnion slot.
- -Disassemble recoil spring assembly using 3/32" punch to remove cross pin.
- -Reassemble recoil spring assembly using the supplied TWS cover release button.
- -Set aside for later installation.



#### Step 2:

- -Support weapon with wood blocks or other suitable method.
- -Using 1/4" punch and hammer as shown, remove dovetail sight with sharp strike.



### Step 3:

- -Install hinge base into dovetail slot as shown.
- -Ensure that screw faces forward on the rifle.
- -Tighten screw as shown.



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### Step 4:

- -Hinge fork screws should be finger tight only.
- -Attach cover to hinge base using take down pin.
- -Close the cover to fit into the rear trunnion groove.



## Step 5:

- -Adjust the cover rearward within trunnion groove as shown above.
- -Apply a drop of thread locking adhesive such as Loctite-Blue to hinge fork screws.
- -Tighten the hinge fork screws to secure the top cover.
- -Reinstall recoil spring assembly.
- -Close cover and charge carrier assembly twice to seat cover release button (This should be done each time the cover is closed to ensure secure locking).



Installation is now complete.
Thanks for choosing Texas Weapon Systems.
Proudly made in the great state of Texas.

(Weapon shown with optional Saiga 12 Hand Guard.)