



Quick Installation Guide

Always follow proper firearm safety practices and wear safety gear when servicing or handling any firearm.

Texas Weapon Systems is not responsible for your mishandling or improper use of a firearm.

***** Assure the firearm is unloaded before servicing *****



Contents:

- Upper and Lower hand guard
- Receiver Plug
- 2X Socket head screw 8-32 x 3/8
- 4X Socket head screw 8-32 x 1/4
- 2X #8 Heavy Washers
- Gas Block Spacer
- 5 x 12mm Button Head cap screw
- Hex key wrench 9/64
- Hex key wrench 3mm

Step 1:

- Field strip weapon as shown.



Step 2:

- Install Receiver Plug with 8-32 x 3/8 socket head cap screw and heavy washers.
- Screws should only be lightly tightened at this time.

Step 3:

- Insert receiver plug into receiver below front trunnion. Push the hand guard flat against receiver.
- Lightly tighten the screws so the hand guard fits snugly, but can still be aligned axially along the barrel.



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Step 4:

- Install 5mm front mounting screw to the underside of the gas block using the Gas Block spacer as shown above.
- Lightly tighten mounting screw so the hand guard fits snugly, but can still be rotated for alignment.



Step 5:

- Once aligned, tighten the 3 mounting screw snugly. It is recommended to use thread locking adhesive such as blue Loctite.



Step 6:

- Install the upper hand guard section and secure with two 8-32 x 3/8 socket head screws at front and two 8-32 x 1/4 at rear sides.



Installation is now complete.